



Evaporation Rate

Esters, Derivatives and other solvents

In the table and figure below, Solvent evaporation rate data for Estasol™ is compared to other conventional solvents used in the coatings, inks and cleaning industries.

Esters & Derivatives and other solvents	Evaporation rate Butyl Acetate =100	Molecular Weight
Ethyl Di Glycol Acetate	<1	176
Ethylene Glycol Diacetate	<1	146
Tri Propylene Glycol Methyl Ether	<1	206
Ethyl Di Glycol	<1	134
Butyl Di Glycol	<1	162
Estasol™	1	160
Di Propylene Glycol Methyl Ether	2	148
Isophorone	3	139
Butyl Glycol	5	118
Ethyl Glycol Acetate	21	132
2 Ethyl Butyl acetate	22	144
Ethyl Lactate	22	118
Propylene Glycol Methyl ether acetate	35	132



Evaporation Rate

The graph below shows the comparative evaporation rates for Estasol™ at elevated temperatures.

